

FIG. 1

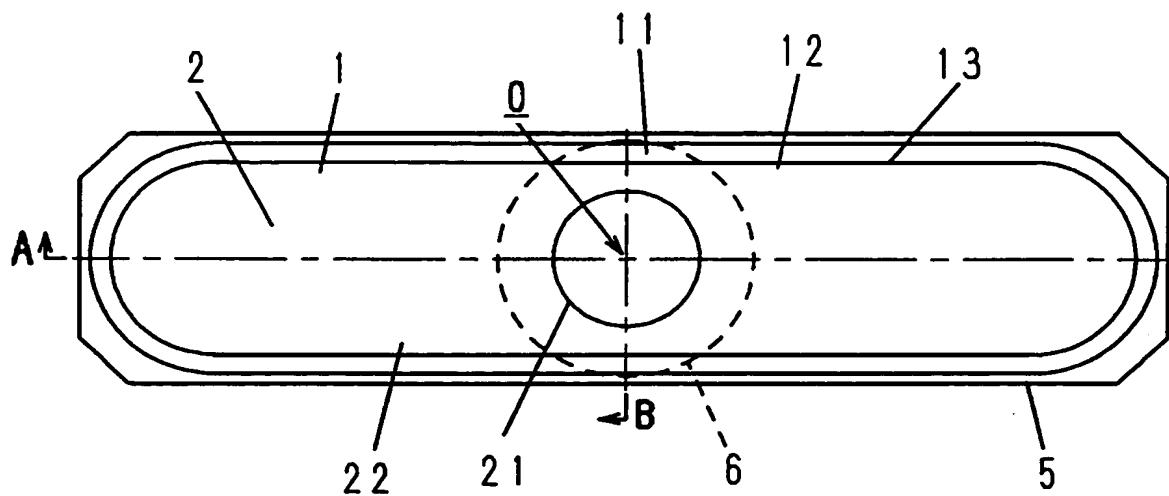


FIG. 2

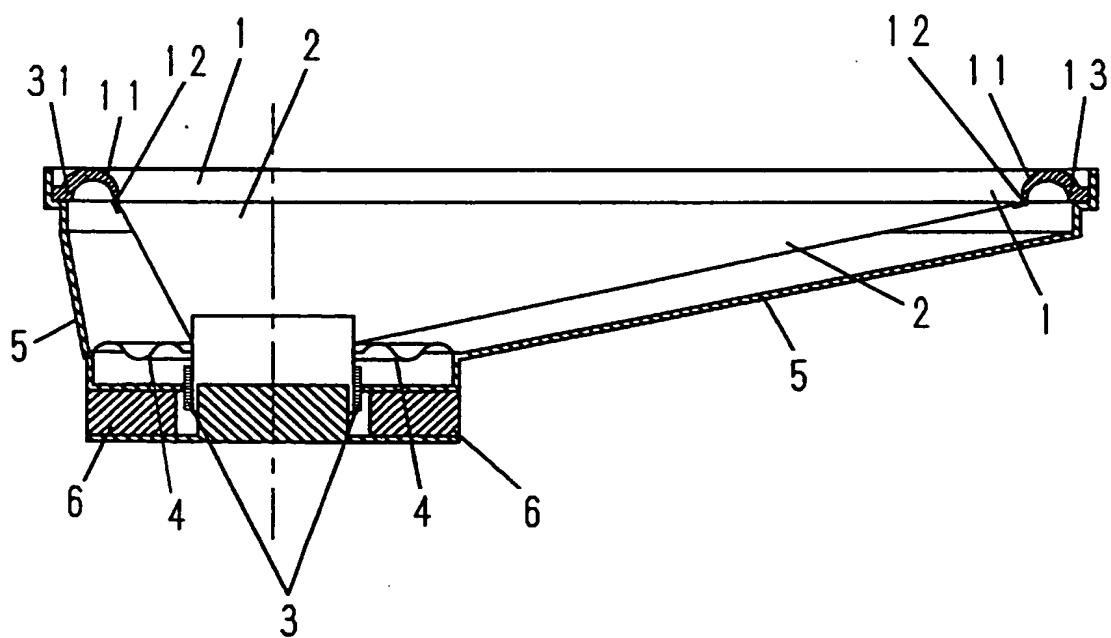


FIG. 3

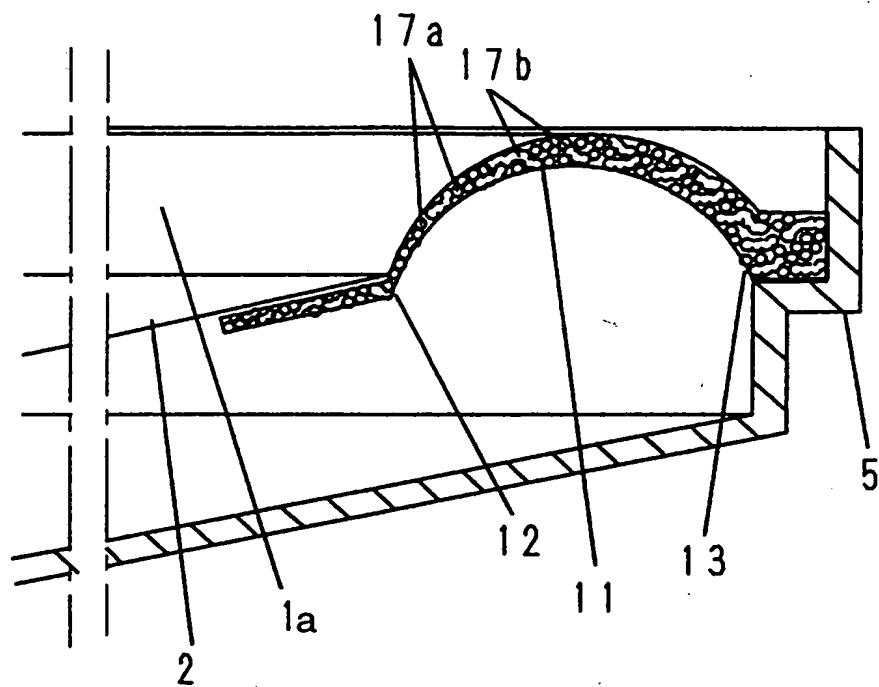


FIG. 4

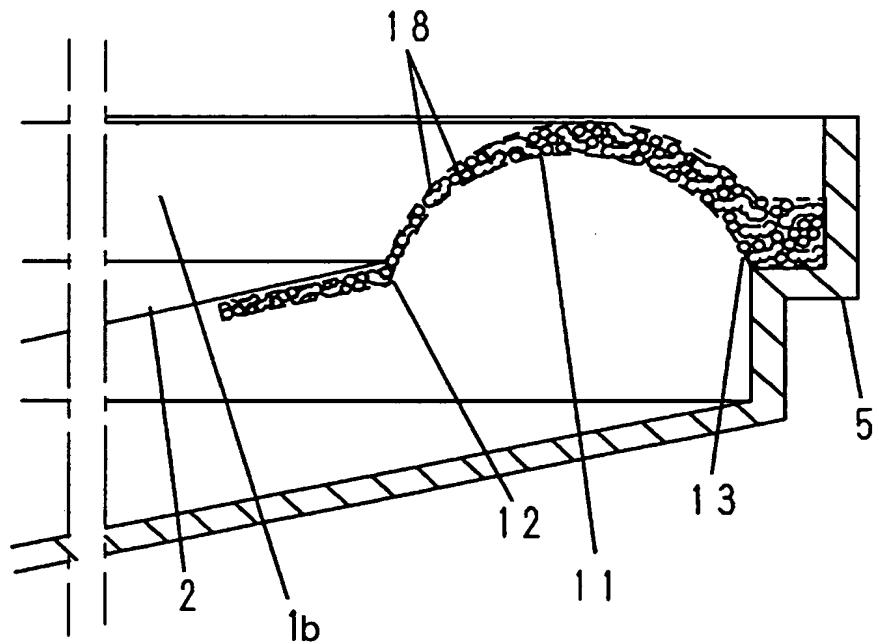


FIG. 5

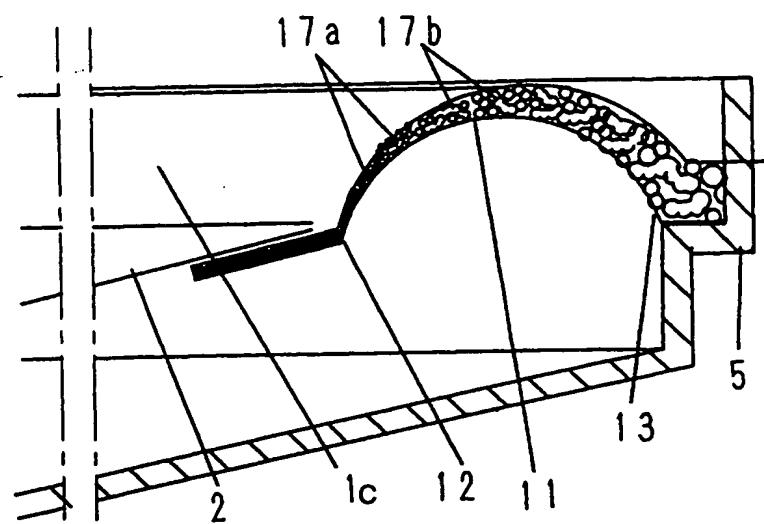


FIG. 6

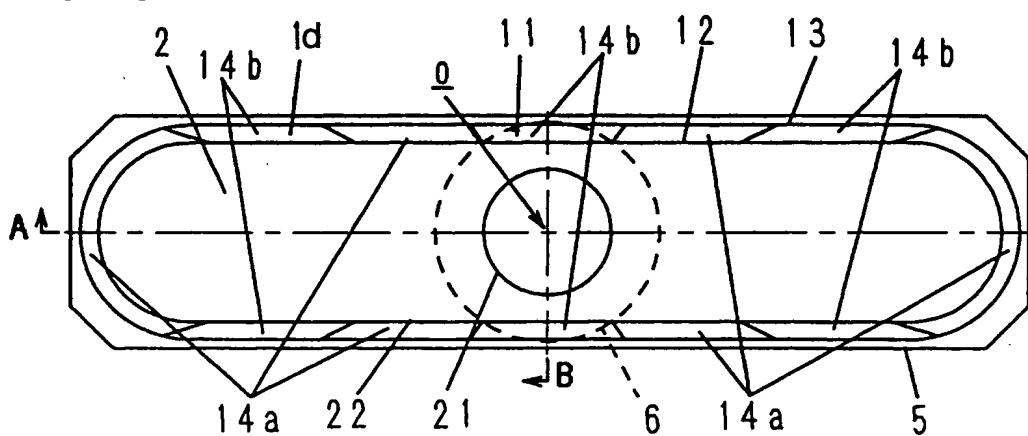


FIG. 7

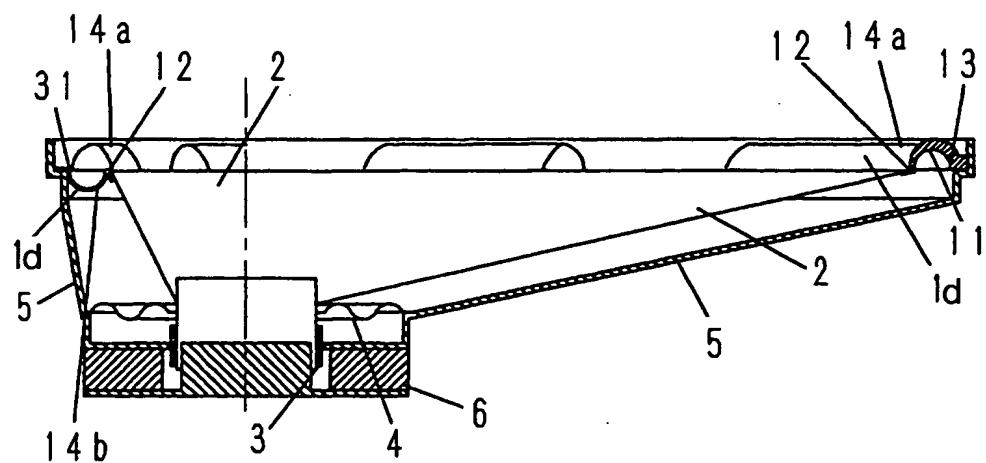
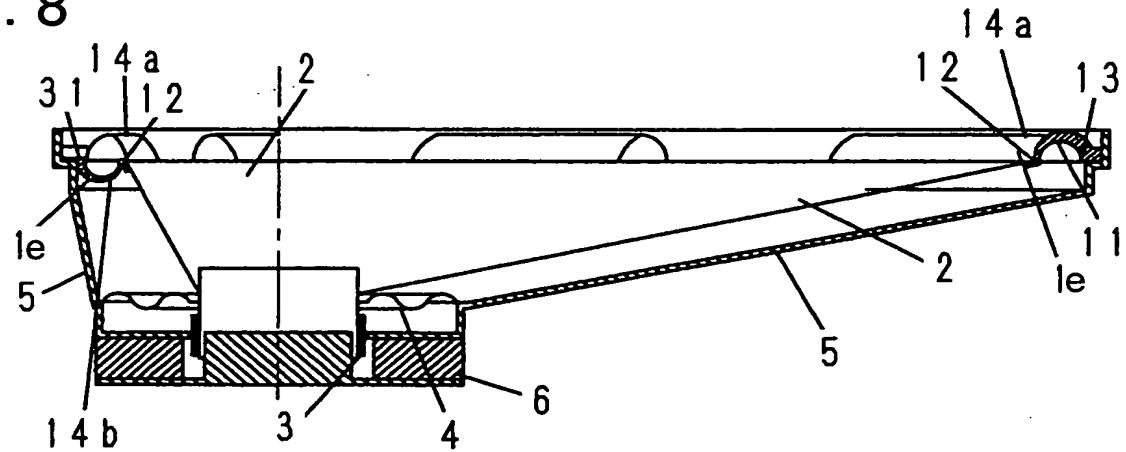
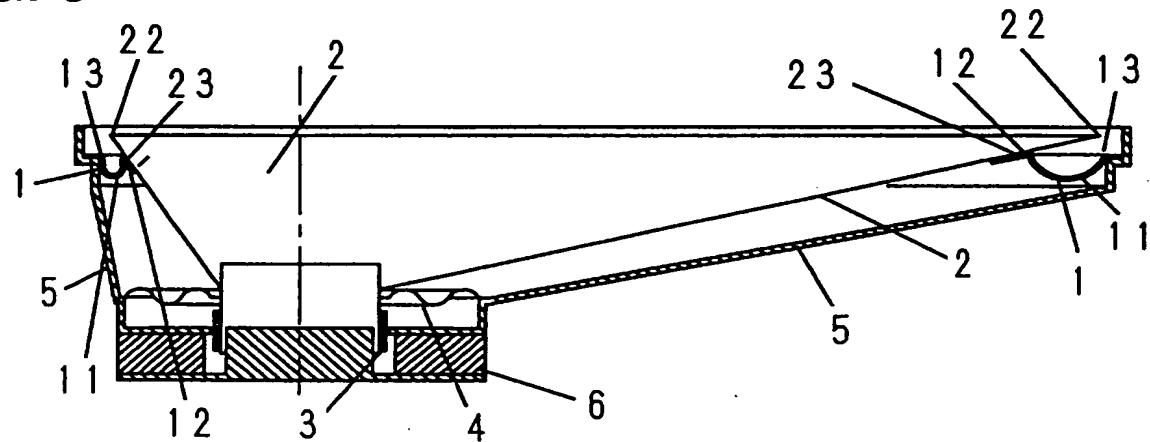
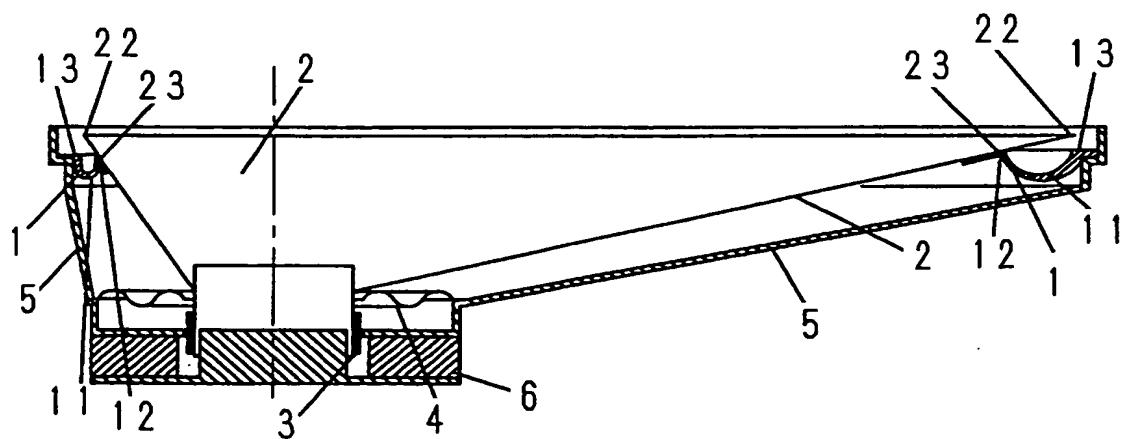


FIG. 8**FIG. 9****FIG. 10**

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FIG. 11

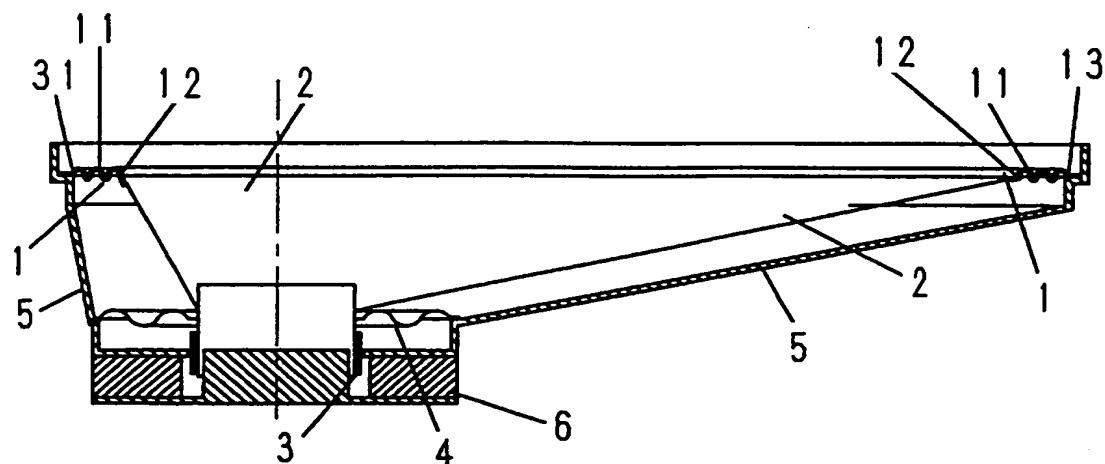


FIG. 12

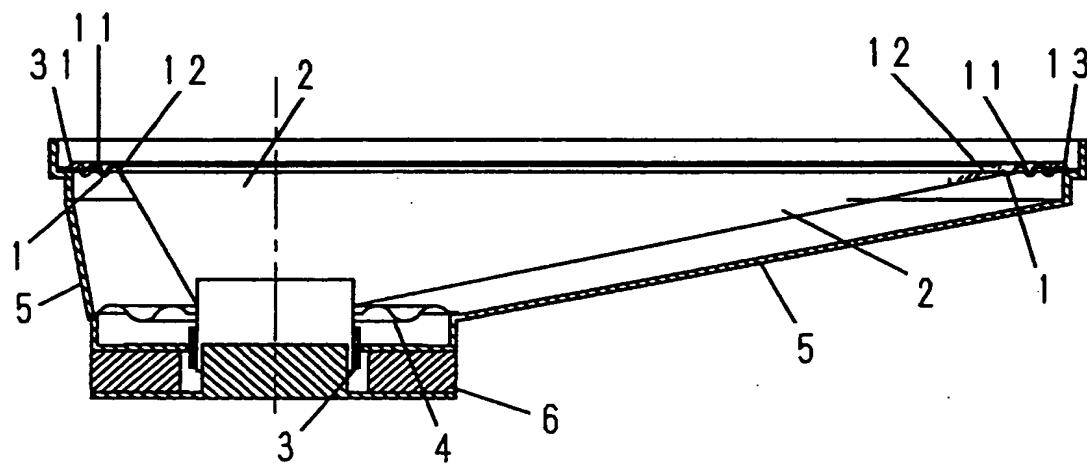


FIG. 13

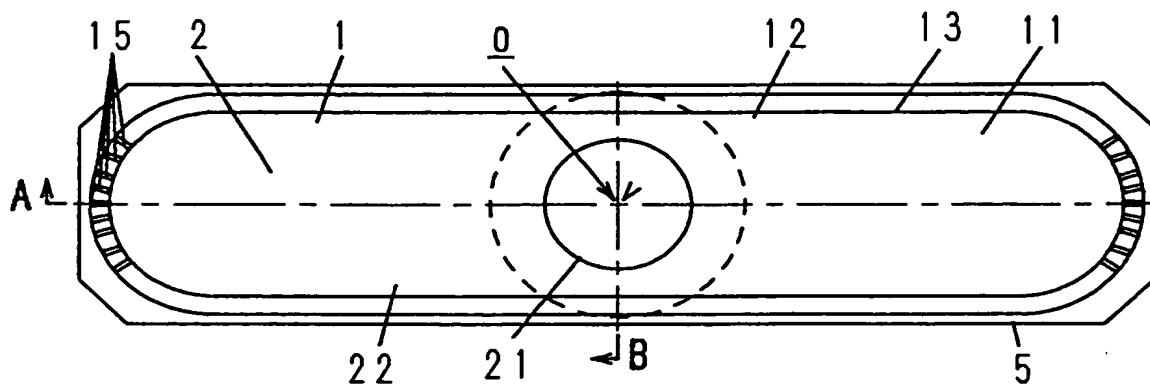


FIG. 14

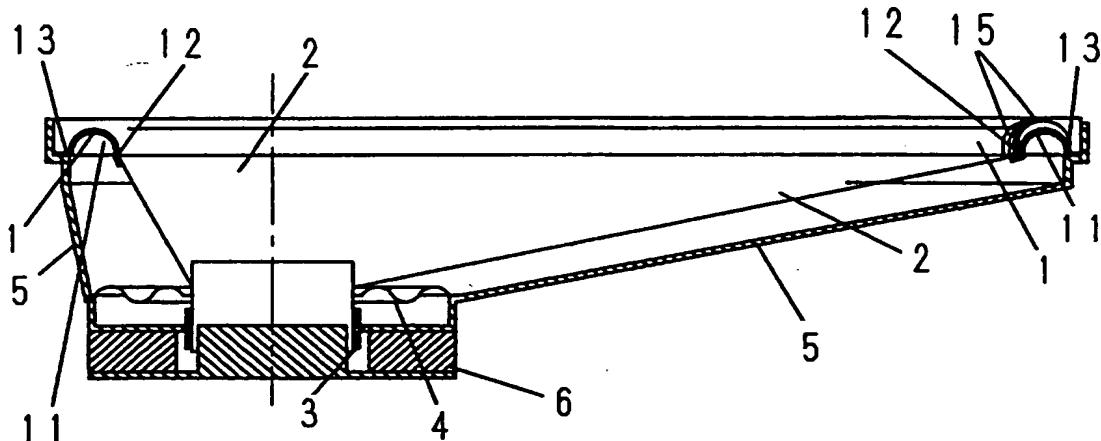


FIG. 15

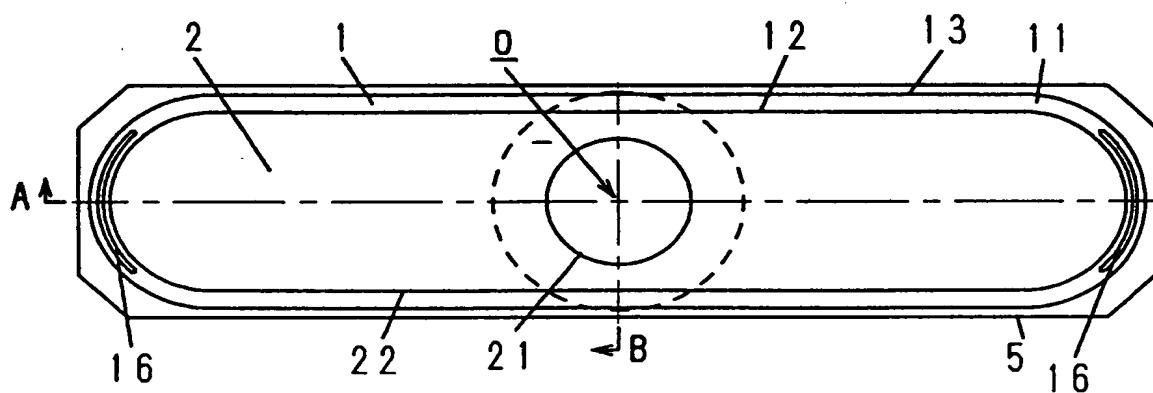
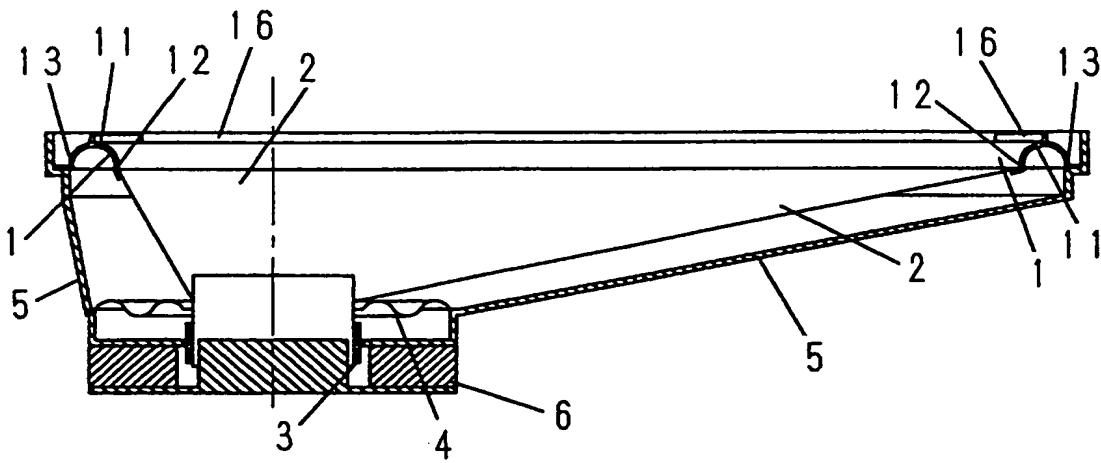


FIG. 16



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FIG. 17

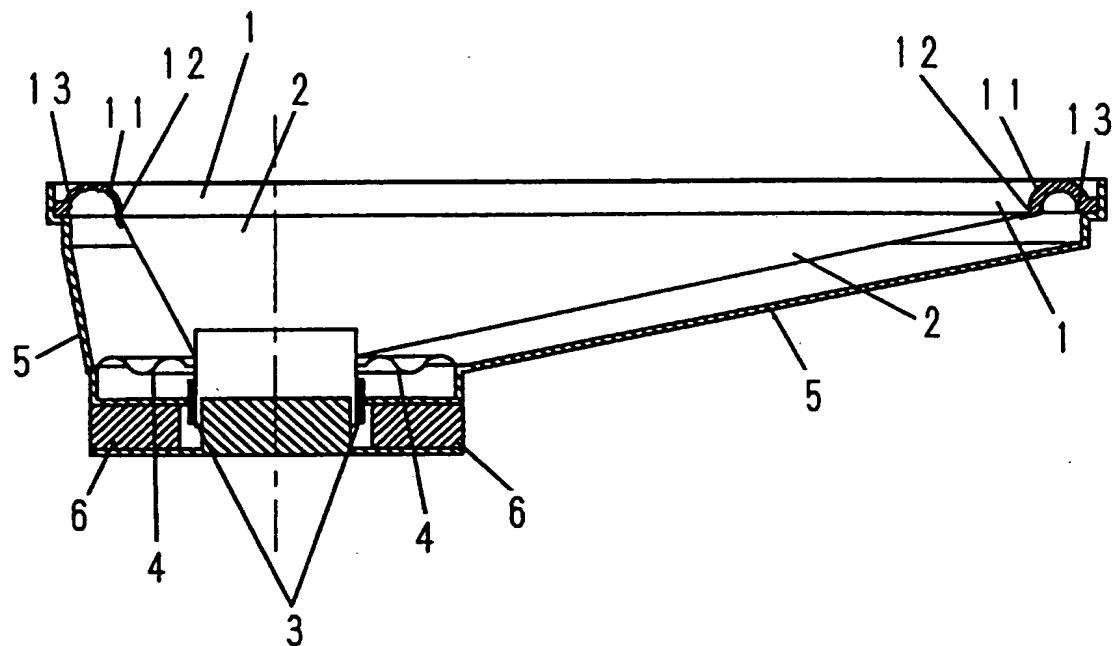


FIG. 18

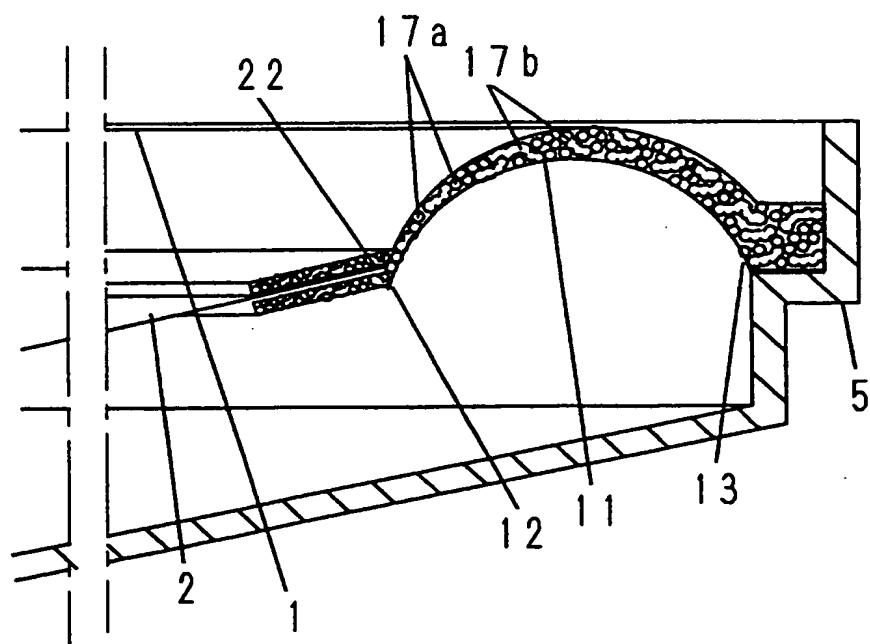


FIG. 19

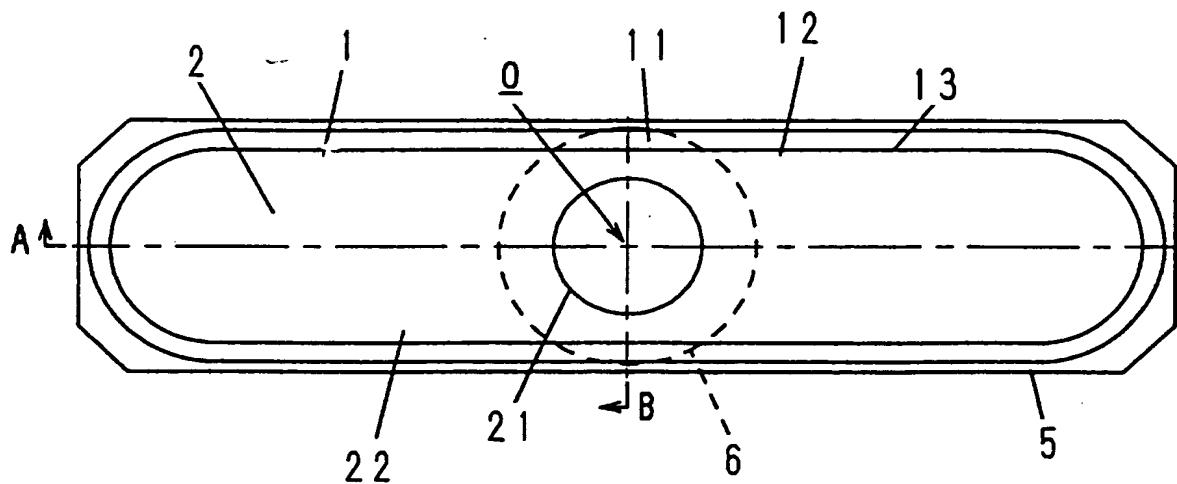
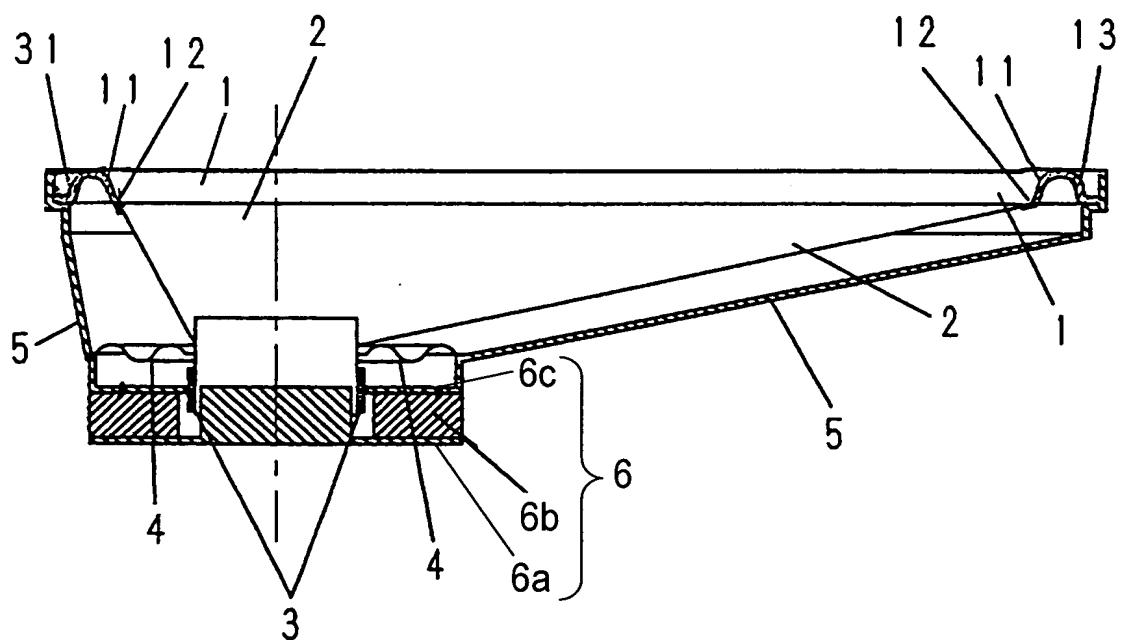


FIG. 20



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Reference Numerals

- 1, 1a, 1b, 1c, 1d, 1e Edge
- 2 Diaphragm
- 3 Voice coil
- 4 Damper
- 5 Frame
- 6 Magnetic circuit
- 11 Flexible portion
- 12 Inner periphery portion
- 13 Outer periphery portion
- 14a Convex portion
- 14b Concave portion
- 15, 16 Convex portion (rib)
- 17a Independent foam
- 17b Continuous foam
- 18 Skin layer
- 22 Outer periphery
- 23 Inside portion